



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		849040A 7	PARTIAL ENGINE ASSEMBLY	1		
1		17826A14	CYLINDER BLOCK ASSEMBLY	1		5
2	22	96835 1	FITTING ASSEMBLY-Oil Restrict	2		
3	25	62702	O RING	2		2
4	19	94140	PLUG-Camshaft	1		
5	22	47540	PLUG-Hex Socket (.375-18 Steel)	2		
6	17	72382	PIN-Dowel	2	(Flywheel Housing)	
7	22	64013	REDUCER (.375 x .125)	1		
8	22	32802 2	PLUG-Pipe (.125-27 Brass)	4		
9	22	36382	PLUG-Pipe (.250-18 Brass)	3		
10	22	69300	PLUG-Expansion	8		
11	22	32561	PLUG-Socket Head (.250-18 Ste	3		
12	17	35312	PIN-Dowel	2	(Timing Cover)	
13	17	52190	PIN-Dowel	4	(Cylinder Head)	
14		18681 1	CAP-Main (Steel)	4		
15		814440A 1	STUD KIT-Main Cap	1		
16	16	816252	STUD	1	(4.400)	
16	16	816253	STUD	10	(3.620)	
17	12	816258	WASHER	20		
18	11	816255	NUT-Main Cap	19		
18	11	816256	NUT-Main Cap	1	(12 Pt)	
19	11	816257	NUT (Special)	18	(Windage Tray)	
20	16	816254	STUD (Special)	9	(Windage Tray)	
21	23	85684	BEARING SET-Camshaft	1		5
22	496	849325	CAMSHAFT	1		5
23		822834A 4	ROLLER TAPPET PAIR	8		1.5
-	27	840277A 1	GASKET SET-Engine Overhaul	1		